

INTERNATIONAL CENTRE FOR AUTOMOTIVE TECHNOLOGY

[A Division of NATRiP Implementation Society (NATIS), Govt. of India]

Non-Transferable

TEST REPORT

ULR No.: TC53602004 0000172F
Test Report No.: C T 0 G P 8 3 9 3

Date: 03.12.2020

1.0

1.5
NAME AND ADDRESS OF THE:
CUSTOMER

M/s. Okaya Power Private Limited
D-8 Udyog Nagar, Rohtak Road, New Delhi-110041

1.1

NAME AND ADDRESS OF THE:
MANUFACTURER

M/s. Sunoxx International
Vill. Panjhera, Nalagarh-Swarghat Road, Tehsil Nalagarh, Distt. Solan, Himachal Pradesh -174101

2.0

CUSTOMER LETTER REF : IOCS No. CCTNOKYAPBEEL85847 Dated - 20-Feb-2020

3.0

DESCRIPTION OF DEVICE UNDER TEST (DUT):

DUT Name	Battery module, 12 V
Battery Type	Lead Acid
Battery Capacity(Ah)	105Ah (Ah in 5 hrs)
Rated Voltage	12 V DC
Id/Model No.	OTER 18012
Quantity	06 Nos. of Battery module (ICAT/EEL/85847/01-06)
Trade Name	OKAYA
Drawing No.	DW-1041-00



4.0

DATE OF RECEIPT OF SAMPLE : 06.11.2020

5.0

CONDITION OF SAMPLE: No physical damage observed.

6.0

TEST OBJECTIVE: To validate the safety requirements of traction battery as per AIS:048:2009 with amendment No.2 on 17.01.2020

7.0

TEST METHOD: Test method referred from AIS:048:2009 with amendment No.2 on 17.01.2020.

8.0

ANY DEVIATION OR EXCLUSION FROM TEST METHOD: Not applicable.

9.0

FUNCTIONAL VERIFICATION: Functional verification done and battery was found satisfactory.

10.0

CONCLUSION: The battery module specified in Sr.No.3.0 of this test report met all the test requirements when tested as per AIS:048 as amended upto date as mentioned in Annexure-I of this report.

11.0

TEST DESCRIPTION: Please refer the Annexure-I of this report.

12.0






DATE OF PERFORMANCE OF TEST: Please refer the Annexure-I of this report.

13.0

TEST RESULTS: Please refer the Test requirements and Results in Annexure-I of this report.

14.0

LOCATION OF TEST: ICAT CENTRE-I.




Prepared By	Checked By		Approved By	
 UDIT KAUL Dy. Manager	 MAHENDAR PAL Asst. General Manager		 PAMELA TIKKU Sr. General Manager	

Page
01 of 07
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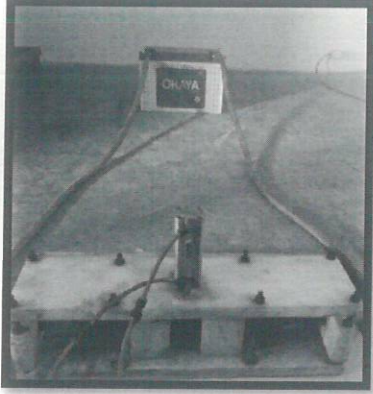
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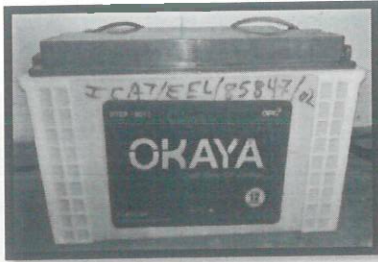
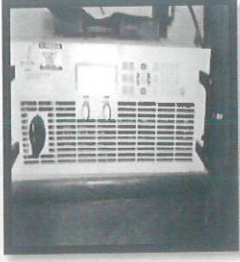
Annexure-I

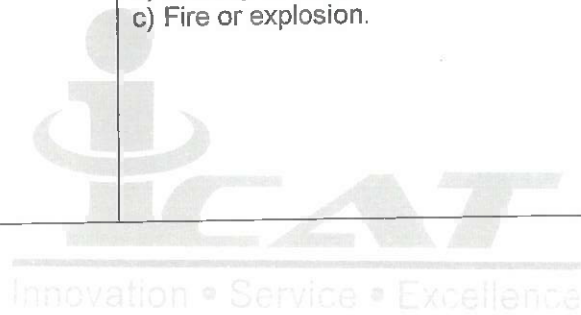
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<p>UDIT KAUL Dy. Manager</p>		<p>MAHENDAR PAL Asst. General Manager</p>	<p>Page 02 of 07 + Dwg(01) [85847]</p>




1.0 TEST REQUIREMENTS AND RESULTS:

Cl. No.	Test	Test Description	Observations/Results
2.1 Electrical Tests			
2.1.1	<p>Short Circuit test (Test ID:ICAT/ EEL /85847/01) Date of Test : 28.11.2020</p>	 <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature. Apply a hard short in less than one second to the battery module with a conductor specified in the standard. Test Duration: 10 minutes, or until another condition occurs which prevents completion of test (i.e. component melting, etc.) Lab temperature: Not exceeding 30°C Acceptance Criteria: After 2 hours of observation: At the end of the test, there shall be no: a) Physical damage to the casing or mechanical parts. b) Melting of components. c) Fire or explosion. It is acceptable for the battery to become dry at the end of the test.</p>	<p>Ambient temperature : 25°C</p> <p>Conductor of $\leq 5m\Omega$ was used and short was applied for 10 minutes.</p> <p>No physical damage, explosion or melting observed.</p> <p>Satisfactory.</p>

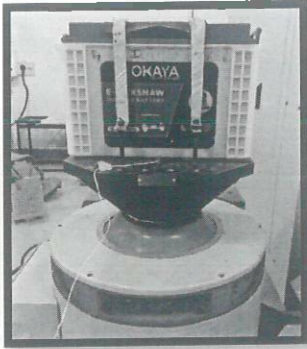
Prepared By		Checked By	Page 03 of 07 + Dwg(01) [85847]
 UDIT KAUL Dy. Manager		 MAHENDAR PAL Asst. General Manager	




<p>2.1.2</p>	<p>Over Charge test (Test ID:ICAT/ EEL /85847/02) Date of Test : 27.11.2020</p>	<div style="display: flex; justify-content: space-around;">   </div> <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature at 27±5°C. Duration: 10 hours The battery is to be overcharged at a constant charging current of 0.1 (C₁₀). Acceptance Criteria: At the end of the test, there shall be no: a) Physical damage to the casing or other mechanical parts. b) Melting of components. c) Fire or explosion.</p>	<p>Temperature was 25°C Battery module was charged with 11.66 A for 10 hours.</p> <p>No physical damage, melting or explosion observed.</p> <p>Satisfactory.</p>
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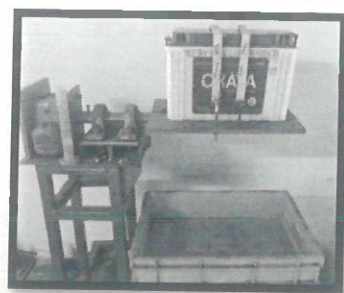
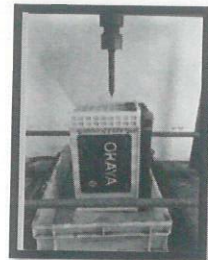



2.2 Mechanical Tests

2.2.1	<p>Vibration test (Test ID:ICAT/ EEL /85847/03) Date of test : 28.11.2020</p>	 <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature, firmly held on the vibration table in vehicle mounting position. Vibration test will be carried out in three-axis viz. in the vertical axis, horizontal axis and battery positioned in longitudinal direction. Acceleration: 3 g (sinusoidal vibration) Frequency: 30-150 Hz Sweep rate: 1 octave per minute Duration: 2 hours in each axis Immediately after the test, discharge the battery at room temperature not exceeding 30°C, at the rate of I = 0.2 x Battery capacity(C₅)</p> <p>Acceptance Criteria: During test, there shall be no electrolyte loss. The deterioration of battery rated capacity during discharging shall not be more than 10%. At the end of the test, there shall be no: a) Physical damage to the casing or other mechanical parts b) Fire or explosion</p>	<p>Temperature was 25°C during test No electrolyte loss observed during test. Immediately after the test, battery was discharged at 21 A And deterioration observed was not more than 10%.</p> <p>No physical damage or explosion observed.</p> <p>Satisfactory.</p>
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UDIT KAUL Dy. Manager		MAHENDAR PAL Asst. General Manager	Page 05 of 07 + Dwg(01) [85847]

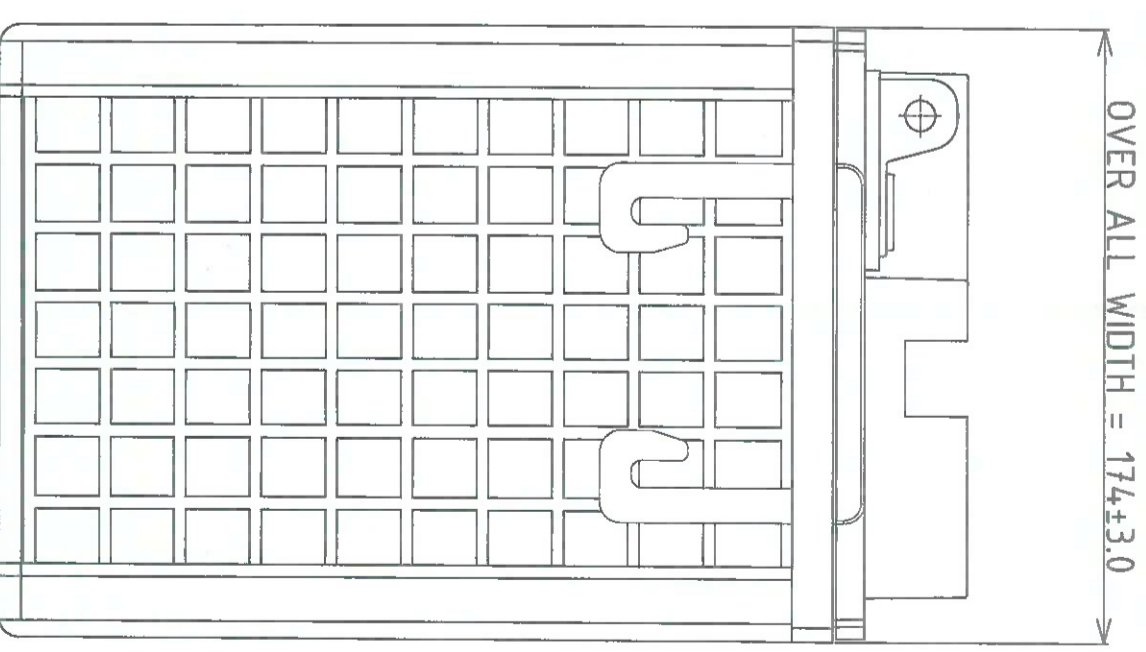
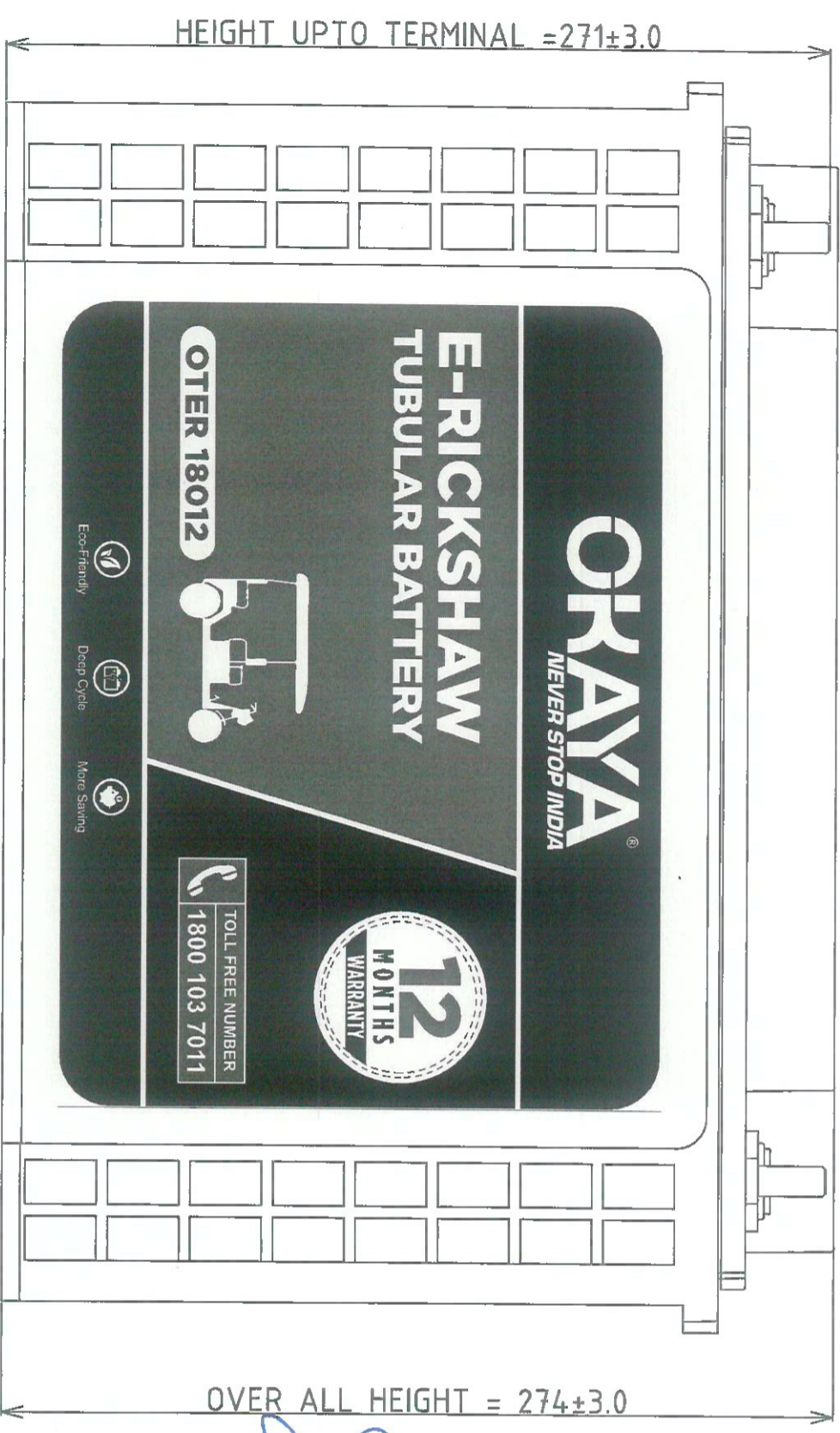
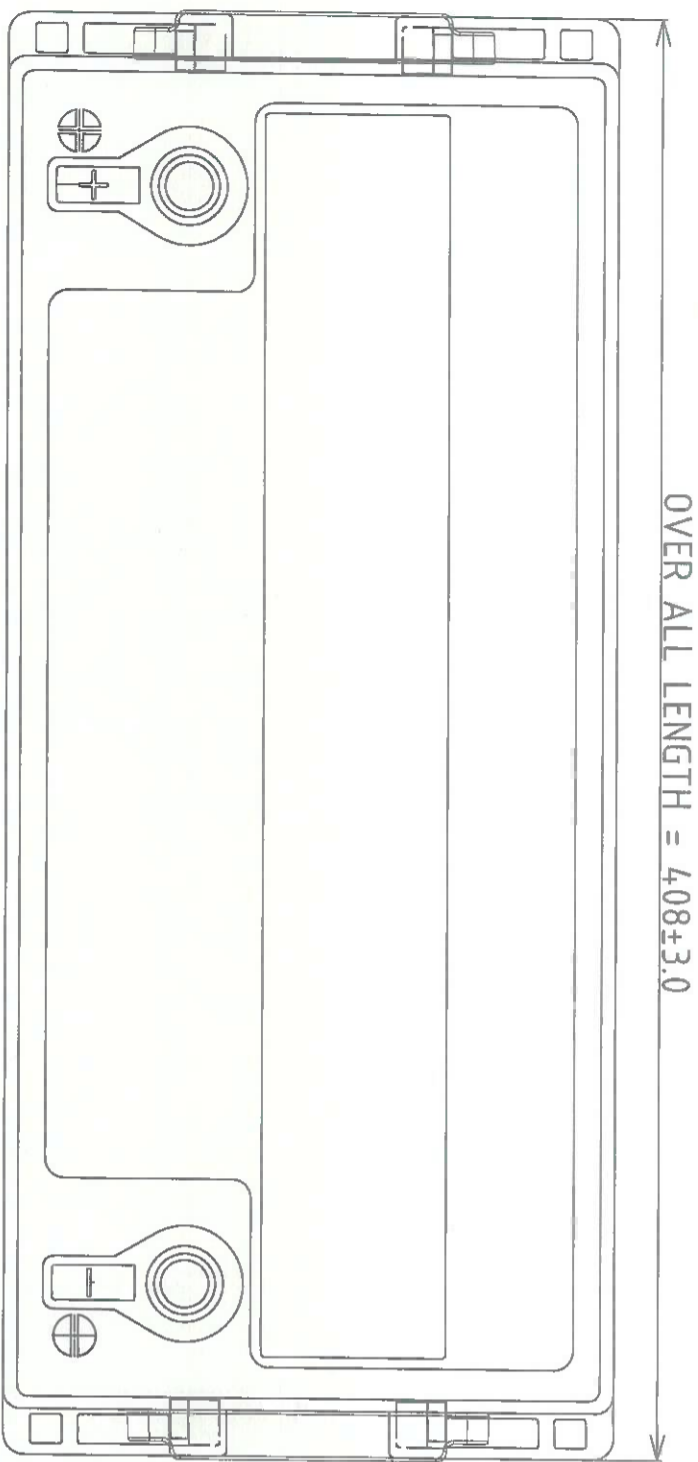
<p>2.2.2</p>	<p>Shock test (Test ID: ICAT/ EEL /85847/04) Date of test: 02.12.2020</p>	 <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature not exceeding 30°C, firmly held on the vibration table in vehicle mounting position. Shock test will be carried out in three-axis viz. in the vertical axis, horizontal axis and battery positioned in longitudinal direction. Acceleration: 30 g (half-sine wave) No. of shocks: 10 in each axis Duration: 15 ms of each shock Immediately after the test, discharge the battery at room temperature, at the rate of $I = 0.2 \times \text{Battery capacity}(C_5)$ Acceptance Criteria: The deterioration of battery rated capacity during discharging shall not be more than 10%. At the end of the test, there shall be no: a) Physical damage to the casing or other mechanical parts b) Fire or explosion.</p>	<p>Temperature was 25°C during test Immediately after the test, battery was discharged at 21 A and deterioration observed was not more than 10%.</p> <p>No physical damage or explosion observed.</p> <p>Satisfactory.</p>
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<p>2.2.3</p>	<p>Roll-Over Test (Test ID: ICAT/EEL/85847/05) Date of test : 27.11.2020</p>	 <p>Rotate the battery module one complete revolution in one direction, for one minute in a continuous, slow-roll fashion, and observe leakage, if any. Then rotate the battery module in 90° increments in same direction for one full revolution. Hold the battery module for one hour at each position. Acceptance Criteria: The volume of electrolyte spilled in each position shall not be more than 25 ml per module.</p>	<p>Spillage observed was less than 25ml in each position. Satisfactory.</p>	
<p>2.2.4</p>	<p>Penetration Test (Test ID: ICAT/ EEL /85847/06) Date of test 26.11.2020</p>	 <p>The battery Cell shall be penetrated with a mild steel (conductive) pointed rod, which will be electrically insulated from the test fixture. The test will be carried out with 100% SOC of the Battery cell/Battery module. Rate of penetration: 8 cm/s. Diameter of Rod: 20mm Orientation of penetration: Perpendicular to the electrode plates. Minimum Depth of penetration: Through three cells or 100 mm The battery Cell should be observed, with the rod remaining in place, for a minimum of one hour after the test. Acceptance Criteria: At the end of the test, there shall be no: a) Melting of components. b) Fire or explosion.</p>	<p>After penetration, up to a depth through pack with a pointed mild steel rod of diameter 20mm, electrically insulated from the test fixture, no explosion, no fire and no melting observed. Satisfactory.</p>	
<p>Prepared By</p>  <p>UDIT KAUL Dy. Manager</p>			<p>Checked By</p>  <p>MAHENDAR PAL Asst. General Manager</p>	

Test Report no: - CT06/P8393

Dated: - 03/12/2020



NOTE

CONTAINER MATERIAL : POLYPROPYLENE

1.TYPE OF BATTERY : LEAD ACID BATTERY - TUBULAR

2.NOMINAL VOLTAGE :12

3.CAPACITY (Ah) : 105Ah@C5 CORRECTED AT 30°C

4.TERMINAL POLARITY :RIGHT

5.SUITABLE APPLICATION : ELECTRIC VEHICLE



MARK	REV. NO	REVISED BY	DATE
Δ			

DESIGN	DRAWN	CHECKED	APPROVED	DATE	SCALE	PART MATL.	DESCRIPTION	PART WEIGHT
RAJESH	RAJESH	MSHETTY		20-02-2020	1:1			
UNSPECIFIED TOLERANCE								
UNDER 4							UNSPECIFIED DRAFT ANGLE 15°-30°	
OVER 4 UNDER 16							UNSPECIFIED RADIUS 0.2	
OVER 16 UNDER 63							ALL DIMENSIONS ARE IN mm	
OVER 63 UNDER 250							IF IN DOUBT PLEASE ASK	
OVER 250							DO NOT SCALE THE DRG.	
ANGLE								90°
				PART NAME			FINISHED BATTERY FOR OTER 18012	
				ORG.NO.			DW-1041-00	
				OKAYA POWER LTD			D-7, UDYOG NAGAR, ROHTAK ROAD NEW DELHI - 110041	
							SHEET	