

Ministry of Electronics & I.T., STQC Directorate

ELECTRONICS TEST AND DEVELOPMENT CENTRE, MOHALI

B-108, Industrial area, Phase-VIII, Mohali (PB)-160071



TEST REPORT

Report No.	Unique Lab Report No.	Dated	Page No.
ETDC(MH)/T&M/153	ULR-TC5465181000000019P	24-10-2018	1 of 6

1. Indentor's Address

M/s Okaya Power Pvt. Ltd.

D-7, Udyog Nagar, Rohtak Road (Near Peeragarhi Metro Station)

New Delhi - 11004!

(SRF No. 17763 dt. 20.02.2018)

2. Description of item(s)

2.1 Nomenclature : SMF / VRLA Battery (12V/26Ah)

2.2 Make/Model : Okaya/ OB-26-12

2.3 Sr. No. : Sample No.1 to 6 (Refer remarks 1)

2.4 Manufactured by : Okaya Power Pvt, Ltd.

2.5 Quantity : Six

3. Sample(s) received on : 20.02.2018

4. Condition of sample(s) on receipt : Good

5. Date(s)/Period item(s) tested : 22.02.2018 to 24.10.2018

6. Location where test(s) carried out (With : ETDC Mohali

name and address)

7. Reference of test method(s) used : JIS C 8702 -1: 2009 and Indentor's.

8. Applicable product specification(s) : JIS C 8702 -1: 2009 and Indentor's.

9. Deviation(s), exclusion(s), addition(s) in : Nil

test method(s)

10. Environmental conditions

10.1 Temperature : $25^{\circ}\text{C} \pm 10^{\circ}\text{C}$ 10.2 Humidity : 45% to 70%

11. Statement with regard to compliance : Refer to test results (Test Data)

12. Statement on uncertainty in : Not Applicable.

measurement

13. Major Equipment Used

S. no.	Nomenclature	Make	Model	Cal. Validity
1.	Electronic Load	Digitronics	750W	May, 2019
2.	Multimeter (Digital)	Rishabh	15S	April, 2019
3.	Vibration Machine	Sarswati Dynamic	SEV 100	July, 2019
4.	Clamp meter	Meco	3600	Nov, 2018
5.	Measuring Tape	Freemans	15M	Nov, 2018
6.	Weighting Scale	Modern Business	SNEW-100	July, 2019
7.	Stop Watch	Timeter	J-23	Feb, 2019



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14. RESULTS SUMMARISED:

Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/ Fail (Qty.)	Uncertainty (Where applicable)
1. Visual Examination	JIS 8702-1	There shall not be any deformation of body and cracks / corrosion on the terminals of the sample (Sealed Lead Acid Battery).		Pass	-
2. Marking		a subspect to a constitution of the			
2.1 Polarity (Cl: 4.4)	JIS-C 8702-2 (Cl. 6.1) and JIS 8702-1 (Cl. 4.4)	Positive and negative terminals of the sample shall be marked with symbols (+) and (-) respectively.	Positive (+) with Red colour, Negative (-) with Black colour	Pass	
2.2 Designation (Cl: 4.3)	JIS 8702-2 (Cl. 6.2) and JIS C 8702-1	The sample shall be marked with relevant details: a) Type Designation	SMF / VRLA Battery	Pass	
	(Cl. 4.3)	b) Nominal Voltage (n x 2.0 V) c) Rated Capacity (20 Hr. rate)	12V (6x2V)	Pass	
	65 C 5752-1	d) Manufacturer.	26Ah Okaya Power Pvt. Ltd.	Pass Pass	
2.3. Additional Information	JIS C 8702-1 (Cl.4.3)	Following parameters shall be determined in respect of the sample: a) Mass (Kg)	Sample No Mass(Kg) 1. 8.48 kg 2. 8.48 kg 3. 8.50 kg 4. 8.50 kg 5. 8.48 kg 6. 8.48 kg	-	
		b) Dimension (LxWxH)	L: 175 mm W: 165 mm H: 125 mm	- Outsome	Social * english
		c) Charging Current / Voltage	Stand By Use: 13.5 V to 13.8 V Initial current: 5.2 A Cycle use: 14.6 V to 14.8 V	-	

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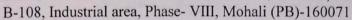
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	Test	Test Condition	Test Data	Pass/	Uncertainty
Test Stage	Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Fail (Qty.)	(Where applicable)
3. Classification of Battery Sample No.1,2,3)	JIS C 8702-2 (Cl. 7)	The sample shall either be Prismatic or Cylindrical.	Prismatic.	Pass	
4. Capacity Test (20Hrs.)	JIS C 8702-1 (Cl. 5.1 & 7.1)	The Fully charged sample shall be discharged by at a constant current of $1.3 \text{ A} \pm 2 \%$ at an ambient temperature of $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ till an end point terminal voltage of 10.5V (6 x 1.75V). The capacity shall be 26 Ah or more.	Sample No. Capacity 1 31.3Ah 2 31.5Ah 3 31.6Ah	Pass	
5. High Rate Discharge Test (Sample No.1)	JIS C 8702-1 (Cl. 5.2 & 7.2)	Fully charged sample shall be discharged at a constant current of 26A (20 x I ₂₀) upto an end point terminal voltage of 9.6V (6x1.6V). The discharge duration shall be 27 minutes or more.	Discharge time: 30 minutes	Pass	
6. Resistance to Vibration (Sample No. 3)	JIS C 8702-1 Cl.5.9	The sample shall be subjected to the following conditions: Frequency: 16.7Hz Amplitude: 4mm (peak to peak) Duration: 1 Hr continuous Direction: Vertical, Longitudinal and lateral (X, Y & Z) State of sample: Fully charged.	Conducted.	Pass	
		After the above test, there shall not be any deformation, mechanical damage, breaking on the sample	No visual defects deformation, mechanical damage, breaking on the sample observed.		
7. Resistance to Shock (Sample No. 1)	JIS C 8702-1 Cl 5.10	The fully charged sample shall be given three falls from a height of 20cm with bottom facing downward on a flat hard wooden plate of 10 mm or more in thickness.	Conducted.	Tools Tools	प्रकृतिक के किया है। अपने के किया किया किया किया किया किया किया किया
		There shall not be any deformation, mechanical damage, breaking on the sample	No visual defects deformation, Mechanical damage, breaking on the sample observed.		

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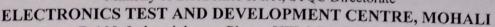
14. RESUI	LTS SUMMAR				
Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/ Fail (Qty.)	Uncertainty (Where applicable)
8.Storage Characterstics (Sample No.3)	JIS C 8702-1 (Cl. 5.4 & 7.4)	Fully charged sample shall be stored for 120 days. After the period, the capacity test shall be performed at a constant discharge current of 1.3A(I ₂₀) upto an end point terminal voltage of 10.5V. The capacity shall not be less than 75% of the rated capacity	Capacity: 96.6%	Pass	
9. Maximum Permissible Current	JIS C 8702-1 (Cl. 5.5)	Fully charged sample shall be discharged at a constant current 52 A (40 x I ₂₀) for 300sec.	Conducted	Pass	-
(Sample No.1)		After the discharge, sample shall be recharged and it shall be discharged at a constant current of 390 A (40*(I ₂₀)) upto an end point terminal voltage of 8.04 V (6*1.34 V). The discharge duration shall not be less than 150 sec	756 sec	-	
10. Capacity Test after Charge Acceptance, after Deep Discharge (Sample No. 2)	JIS C 8702- 1 Cl. 5.6	A suitable load resistor which can draw a current of $52A \pm 10\%$ (40 x I20) shall be connected across the fully charged sample and it shall be stored for 360Hrs. After the storage period, the load resistor shall be disconnected from the sample and sample shall be recharged at constant voltage (UC) as per 6.1A for a period of 48Hrs with Initial charging current between 10.4A (6 x 120 to 10 x 120). After the charging period, the sample shall remain open circuited for 5 to 24Hrs and then shall be discharged at 1.3A (C_{20}). The observed capacity of the sample shall not be less than 75% of the rated capacity.	Capacity: 104.6%	Pass	- A SECOND SECON

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14. RESULTS SUMMARISED:

Test Stage	Test Requirements (Cl. Ref. of specs.)	Test Condition	Test Data	Pass/ Fail (Qty.)	Uncertainty (Where applicable)
11. Gas Recombination Characteristics	JIS C 8702- 1:2009 Cl. 5.10 &7.9	The sample shall be tested as under: State of Battery: Fully Charged Charging condition: Battery shall be charged continuously at a constant current of 2 x I ₂₀ for 48 Hrs. A gas collecting device shall be installed as specified and within one hour of completion of charging as above, the battery shall be charged at a constant current of 0.1 x I ₂₀ continuously. Immediately after lapse of 24 hr from current passing, collection of gas shall be started. Duration of gas collection: 5 Hrs	Conducted Efficiency of Gas Recombination: 99.2%	Pass	

15. Additional Remarks:

1. Serial Number of the samples-

Sample No	Serial No
1	IAAHS01201051705
2	IAAHS01201051706
3	IAAHS01201051707
4	IAAHS01201051708
5	IAAHS01201051711
6	IAAHS01201051712

2. Device Under Test (DUT) photograph enclosed as Annexure-1.



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जनतीय कुबार /JAGDISH KUMAR
वैक्षानिक 'श्रे'/Scientist D'
रांचार एवं कुबना प्रौद्योगिकी नंवालय

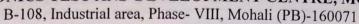
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विनय राजपूत VINAY RAIPUT वैज्ञानिक 'सी' / Scientist 'C' संचार एवं सूचना प्रौद्योगिकी मंत्रालय Ministry of Comm. & Info. Tech भारत सरकार, इंटीडीसी, भोहाली Govt. of India, ETDC, Mohali (Pb.)



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Annexure-I



Figure-I





Figure- II

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